



Dart Aerospace Ltd.
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RBW6210G01631-8G-9
Job Sheet 198933



Part No: RBW6210G01631-8G-9

Job Qty: 1 pcs

Part Name: Lower Plate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/7/19

Job Tracking No:

Due Date: 10/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6210G01631-8G Rev.C IPP Rev. A 18.10.11 New issue DP Verify DD/IPP Rev. B 19.03.05 drawing revision DP Verify DD/IPP Rev. C 19.07.30 DWG revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	10/14/19		0.00	0.25	Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	10/14/19		0.00	0.00	QC 5 - 10		DAG 40 8-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	10/14/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		



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Container No: S215560



Part: RBW6210G01631-8G-9

Job No: 198933

Serial No/Batch: S215560

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 09/20/19

Plex 8/7/19 3:51 PM Dart.lajeunesse.marie

					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DE
					Packaging 3 - 6 - B4B	2
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	10/14/19	0.00 0.00	QC 21 - SA - 21	QC 21 - SA - 70	SEP 24 2019

Part Op 110 - (Small Fab) 1-Assemble as per DWG. See note 8 and 9.
Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location:)
140 - (QC21- Final Inspection - Work Order Release)

6A170

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6210G01631-8G-10	Lower Plate	1 pcs (1 ea)	110-Small Fab - 1	5210617
RBW6210G01631-8G-11	Lower Plate Protection	1 pcs (1 ea)	110-Small Fab - 1	5186249

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	RBW6210G01631-8G-10	1	0	0
	RBW6210G01631-8G-11	1	6	0

Part Specifications

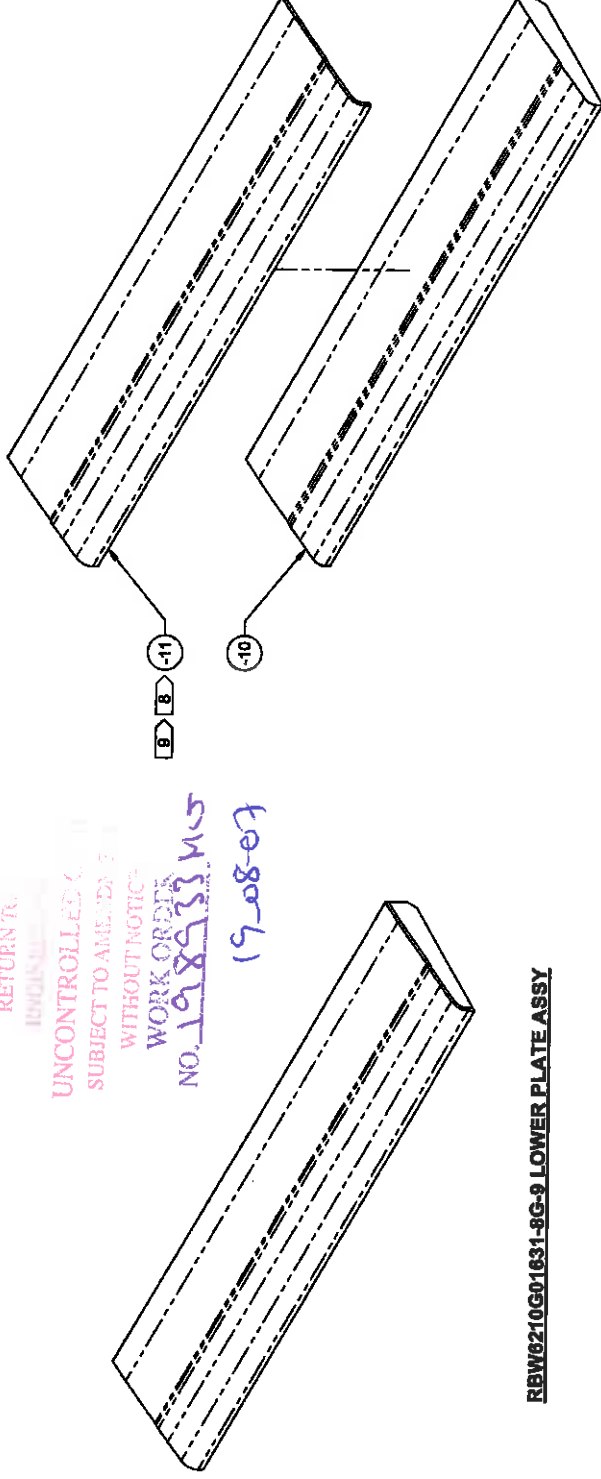
Specifications could not be found.

ITEM #	QTY	Part #	PART TITLE
-10	1	RBW8210G01631-8G-10	LOWER PLATE
-11	1	RBW8210G01631-8G-11	LOWER PLATE PROTECTION

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WITHOUT NOTICE

WORK ORDER
NO. 198933 M5
19-08-07



NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A

4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 1"$
XXX = $\pm 0.01"$ / $\pm 0.5"$
XXXX = $\pm 0.005"$ / $\pm 0.1"$
XXXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
UNLESS OTHERWISE NOTED

5) UNITS: INCHES UNLESS SHOWN
6) IDENTIFICATION: N/A
7) ASSEMBLY: N/A

8) ASSEMBLE ITEM -11 ADHESIVE LOCITITE 486 BETWEEN THE SURFACES OF ITEM -10 AS SHOWN, AND CUT EXCESS IF NECESSARY
9) APPLY INSTANT ADHESIVE LOCITITE 486 BETWEEN THE SURFACES OF ITEM -11 AND ITEM -10 IF NECESSARY, AND REMOVE EXCESS

DESIGN	VM		
DRAWN	KFT		
CHECKED	KFT		
MFG. APPR.	DE		
APPROVED	WJ		
DATE	2019-07-03		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
TOOL PART #	REV. C
RBW8210G01631-8G	SHEET 11 OF 13
TITLE	SCALE
MFR BLADE LOCKING PROTECTION TOOL	NTS

COMPANY & SUBSIDIARY: DART AEROSPACE LTD
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Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐							
Date :	Sequence #:	QTY Affected :		MRB (QS1042)							
Description Work Order Deviation				Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐							
								Completed By			
								Lead hand / Supervisor			
								QC / QA Coordinator			